

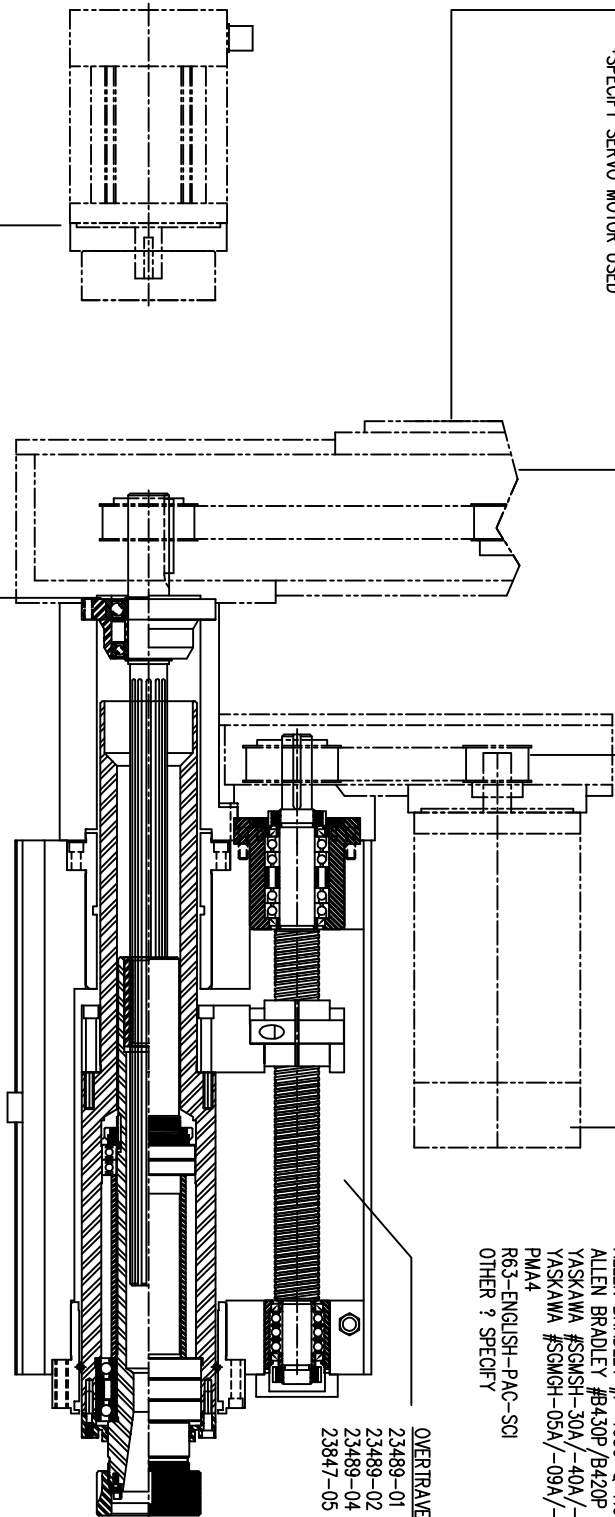
SPINDLE BELT/PULLEY ASSEMBLIES
23533-01 2:1 RED.-CUSTOM 6" SERVO

FEED BELT AND PULLEY ASSEMBLIES
23532-01 2:1 RED.-CUSTOM 6" SERVO MTR
23532-03 2:1 RED.-A-B F-4050-Q-H04AA-6MM KEY
23532-04 2:1 RED.-PAC-SCI R-63
23532-05 2:1 RED.-6" SERVO MTR
23532-06 1:1.75 RED.-A-B B420H MTR
23532-07 2:1 RED.-A-B F-4050-Q-H04AA-10MM KEY

BELT HOUSINGS
21165-01 EXTENDED-4.5" AK DIA. (AC MOTOR)
21165-02 EXTENDED-8.5" AK DIA. (AC MOTOR)
21165-03 EXTENDED (FT. MT. MOTOR)
(ALTERED MOTOR PLATES REQUIRED FOR SPINDLE SPINDLE SERVO MOTORS)
*SPECIFY SERVO MOTOR USED

SERVO MOTORS
CUSTOM SERVO MOTOR - MAXI-PLUS
INDRAMAT #MKD071
ALLEN BRADLEY #F-4050-Q-H04AA
ALLEN BRADLEY #B430P/B420P
YASKAWA #SGM5H-30A/-40A/-50A
YASKAWA #SGM5H-05A/-09A/-13A
PMA4
R63-ENGLISH-PAC-SCI
OTHER ? SPECIFY

OVERTRAVEL SWITCH ASSEMBLIES
23489-01 HOME/OVER TRAVEL SWITCH ASM (LH MTG)
23489-02 HOME/OVER TRAVEL SWITCH ASM (RH MTG)
23489-04 HOME/OVER TRAVEL 12MM SWITCH ASM (LH MTG)
23847-05 OVER TRAVEL/HOME SWITCH (PNP SOURCING)



INLINE DRIVE ASSEMBLIES
23486-02 EXTENDED SHAFT H.T.
23486-03 EXTENDED SHAFT W/COOLANT FEED H.T.

DIRECT DRIVES
20250-34 YASKAWA SGM5H-20A/30A/44A
23486-04 THOMSON MICRON UTR014-010 GEARHEAD H.T.
23486-05 HELICAL RIGHT ANGLE GEARHEAD ULTRA TRUE 90 SIZE 10
OTHER ? SPECIFY

CODE	QTY	PART NO.	DESCRIPTION
1	1	23481-01	FEED CONTROL MOTOR HOUSING ASSEMBLY
2	1	23484-01	40MM X 3MM LEAD BALL SCREW ASSEMBLY
3	1	23488-01	HOUSING ASSEMBLY
4	1	23487-01	QUILL ASSEMBLY
5	1	23489-01	OVER TRAVEL & HOME SWITCH ASSEMBLY
X	X	X	X
X	X	X	X
X	X	X	X

SPINDLE ASSEMBLIES
23485-02 PILOTED SLOT H.T.
23485-03 #40 QC NM1B H.T.-LIGHT BRG LOAD
23485-04 #40 QC NM1B H.T.-MED. BRG LOAD
23485-05 #40 QC NM1B H.T.-HYV. BRG LOAD
23485-06 1-3/8 AA H.T.-LIGHT BRG LOAD
23485-07 1-3/8 AA H.T.-MED. BRG LOAD
23485-08 1-3/8 AA H.T.-HYV. LOAD
23485-09 1-1/16 AA H.T.
23485-10 HSK-63-C H.T.

8700 SERIES BILL OF MATERIAL
AND ATTACHMENT LISTING
STAMP HAUSE PART NUMBER ON ALL PARTS
REMOVE ALL BURS & BREAK ALL CORNERS
PLOT DATE: 03/12/2008, 11:10 LOM

DESIGNER'S NAME	DATE	SCALE	DATE	SCALE	DATE	SCALE	DATE	SCALE
8700S.S	03/12/08	1/2	03/12/08	1/2	03/12/08	1/2	03/12/08	1/2
8700S.S	03/12/08	1/2	03/12/08	1/2	03/12/08	1/2	03/12/08	1/2