

- FEED BELT AND PULLEY ASSEMBLIES**
- 23688-01 1:1.75 RED
  - 23688-02 1:1.75 INC
  - 23688-03 1:1
  - 23688-04 1:1.647 RED
  - 23688-05 1:1.75 RED
  - X

- SPINDLE BELT/PULLEY ASSEMBLIES**
- 23701-01 POLY VEE STYLE 6900 RPM
  - 23701-02 POLY VEE STYLE 5175 RPM
  - 23701-03 POLY VEE STYLE 4882 RPM
  - 23701-04 POLY VEE STYLE 4298 RPM
  - 23701-05 POLY VEE STYLE 10,350 RPM
  - X

- DIRECT DRIVES**
- 23517-05 - RIGHT ANGLE RED
  - 20250-33 - YASKAWA #SGMGH30A
  - X
  - X
  - X
  - X

- BELT HOUSINGS**
- 20447-00 EXTENDED
  - 20448-00 EXTENDED
  - 21165-00 EXTENDED
  - 23674-01 SIDE MOUNT
  - 23700-01 EXTENDED
  - 23700-02 EXTENDED

- MOTOR MOUNTING PLATE ASSEMBLIES**
- 23509-01 4" METRIC SIZE (460V)
  - 23509-02 3" ENGLISH SIZE (230V)
  - 23509-03 YASKAWA SGMG-09A2A
  - 23509-04 PAC-SIC R-30 SERIES (METRIC)
  - 23509-05 YASKAWA SGMSh-10A/15A
  - 23509-06 PAC-SIC R-30 SERIES (ENGLISH)

- SERVO MOTORS**
- YASKAWA #SGMSh15A
  - CSM #MPM-1141-FRMM-AM

- OVERTRAVEL SWITCH ASSEMBLY**
- 23847-08

**SPINDLE ASSEMBLIES**

- 23516-01 - 1.375 OCAA
- 23516-02 - 1.062 OCAA
- 23516-03 - D/A COLLET
- 23516-04 - #200 KWK
- 23516-05 - #40NMTB
- 23516-06 - D/A COLLET HIGH SPEED
- 23516-07 - PILOTED SLOT
- 23516-08 - #25 ER COLLET
- 23516-09 - 3/8 AA EXT.
- 23516-10 - #40 ER COLLET NOSE
- 23878-01 - 3/4 WELDON SOCKET
- 23878-02 - 7/8 WELDON SOCKET
- 23878-03 - 5/8 WELDON SOCKET (SPECIAL)

**INLINE DRIVE ASSEMBLIES**

- 23517-01 - STANDARD DUTY
- 23517-02 - HIGH SPEED .75HP MAX
- 23517-03 - HIGH SPEED 3HP MAX
- 23517-04 - HIGH SPEED APPLICATIONS
- 20866-10 - EXTENDED SHAFT ASSY - H.T.

CODE	QTY	PART NO.	DESCRIPTION
1	1	10047-0	NAME PLATE
2	2	11134-0	DRIVE SCREW
3	1	23515-04	BALL SCREW ASSEMBLY
4	1	23518-03	QUILL ASSEMBLY
5	1	23845-07	HOUSING ASSEMBLY
6	1	24000-04	FEED CONTROL MOTOR HOUSING
X	X	X	X
X	X	X	X
X	X	X	X
X	X	X	X

8404 BILL OF MATERIAL  
AND ATTACHMENT LISTING

MODEL #8404

DATE	05/10/02	BY	1/2	DATE	09/16/2008	BY	10:23 JBD
DESIGNED BY	W. H. HARRIS	CHECKED BY	W. H. HARRIS	DATE	05/10/02	BY	10:23 JBD
APPROVED BY	W. H. HARRIS	DATE	05/10/02	BY	10:23 JBD	DATE	09/16/2008
REV. #	23525S1.4	REV. #	8404	DATE	05/10/02	BY	10:23 JBD